IPCO FLASHING PRIMER

1. Product Name

IPCO Flashing Primer

2. Manufacturer

Illinois Products Corporation (IPCO) 423 Joseph Drive South Elgin, IL 60177-2268 800-383-8183; 847-289-2800 847-289-2804 (fax) www.illinoisproducts.com

3. Product Description

The IPCO Flashing Primer is a rubber based adhesive in a solvent solution, specially formulated to provide superior adhesion with IPCO Rubberized Asphalt Flashing under varied surface conditions. It is an integral part of the IPCO Flashing System and should be used on all surfaces to which IPCO Rubberized Asphalt will be adhered. IPCO Flashing primer is red in color and is available in 1 gallon cans or 5 gallon pails.

IPCO Flashing Primer is an industrial coating and can be harmful or fatal if swallowed. Marked as a red label flash point product, avoid flames, sparks, welding, or smoking during application. Refer to product label and Material Safety Data Sheets for handling, use, and storage instructions.

Solvents can be irritating the eyes. In case of contact with eyes, flush with water and consult physician. Avoid contact with skin and breathing of vapor or spay mist from liquid primer. If used in confined areas, use adequate forced ventilation systems, fresh air masks, explosion proof equipment, and clean clothing. Close container when not in active use and keep out of reach of children.

IPCO Flashing Primer:

- Used to prime all structural concrete, masonry, or wood surfaces on which IPCO Flashing Membrane will be applied.
- Designed to be used on applications down to 25°F (-4°C)
- May be used on horizontal surfaces, but remains tacky, and precautions must be taken in this application.
- Must be used on all concrete block and brick wall conditions.

4. Installation

IPCO Flashing Primer may be applied by roller or by brush. If using a roller, a heavy nap should be used to ensure adequate coverage. Apply IPCO Flashing Primer to a clean and dry surface with a coverage of approximately 250-350 square feet per gallon on concrete. Various substrate

materials may have different coverage requirements, so some material compatibility testing may be required. The substrate should also be free of frost or dust as it will impede the adhesion of flashing. The liquid should be spread evenly, avoiding areas of oversaturation. Over saturating an area will cause an increase in cure time of the primer.

For best possible adhesion, IPCO Flashing Primer should be applied and allowed to become tacky to the touch. Atmospheric conditions may cause the cure time to vary. After the primer has become tacky to the touch, IPCO Rubberized Asphalt Flashing should be applied. The application of primer should be limited to an area that can reasonably be covered by flashing in one working day. Any areas that were coated by primer and not covered by flashing MUST be recoated and allowed to become tacky prior to installing flashing. If primer dries completely and is no longer tacky, reapply primer. All open containers of should remain covered when not actively applying primer to the substrate.

5. Availability and Cost

All Illinois Products Corporation products and prices are available through a nationwide network of masonry and building supply distributors.

6. Warranty

The recommendations and properties attributed to the products are based upon what is believed to be reliable information. Illinois Products Corporation warrants materials to be of good quality and will replace unused material proven to be defective. No expressed or implied warranty of installed material is made because satisfactory results depend not only on product quality but also upon factors that are beyond IPCO's control.

7. Maintenance

No maintenance is required after proper installation.

8. Technical Services

Contact the manufacturer for any required technical services. Details and suggested application drawings are available on each individual product data sheet. IPCO Material Safety Data Sheets should be read and understood by all personnel before using the products.

9. Filing Systems

Product information is available from the manufacturer in the following formats:

- Complete IPCO product line catalog in printed and CD formats
- Online access to all data sheets at: www.illinoisproducts.com



www.illinoisproducts.com Phone:800-383-8183 Fax: 847-289-2804