

# IPCO FLASHING SYSTEM INSTALLATION GUIDE



Illustration 1



Illustration 2



Illustration 3



Illustration 4

## INSTALLATION:

Place a continuous bead of urethane sealant (illustration 1) to hold drip edge in place and to form a water-tight seal under drip edge. Place drip edge so bent portion of drip extends from the face of the wall.

Coat all surfaces with IPCO primer, especially important when ambient temperatures fall below 40° F. Then install outside corners, inside corners, or end dams (illustration 2).

Recess flashing 3/4" to 1" from the vertical face of the veneer wall, taking

care to overlap corners, end dams, or other wall flashing by 4" (illustration 3).

Where flashing extends over an open cavity it must be adequately supported. Without adequate support across the opening it is difficult, if not impossible, to properly seal the laps. Further, mortar droppings may cause sagging and penetration of the flashing. The IPCO Cavity Bridge (see data sheets) can be used to support the flashing in parapet walls, cavity walls and other field conditions where the potential for flashing sagging exists.

Flashing should be placed at least 2" into the bed joint of the concrete block backup wall (illustration 4). If flashing terminates vertically (i.e., steel stud walls) a bead of IPCO mastic and/or a termination bar should be used to seal the top terminating edge of the flashing.

This is not intended to be a complete installation guide. Please refer to all literature & data sheets accompanying this guide for additional installation requirements.

**PRECAUTIONS:** IPCO products are for industrial use only. IPCO Material Safety Data Sheets should be read and understood by all personnel before using the products. **WARRANTY:** The recommendations and properties attributed to the products are based upon what is believed to be reliable information. We warrant our materials to be of good quality and will replace unused material proven to be defective. No expressed or implied warranty of installed material is made because satisfactory results depend not only upon product quality but also upon factors that are beyond our control.

REVISED 8/19/03